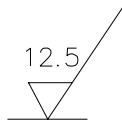
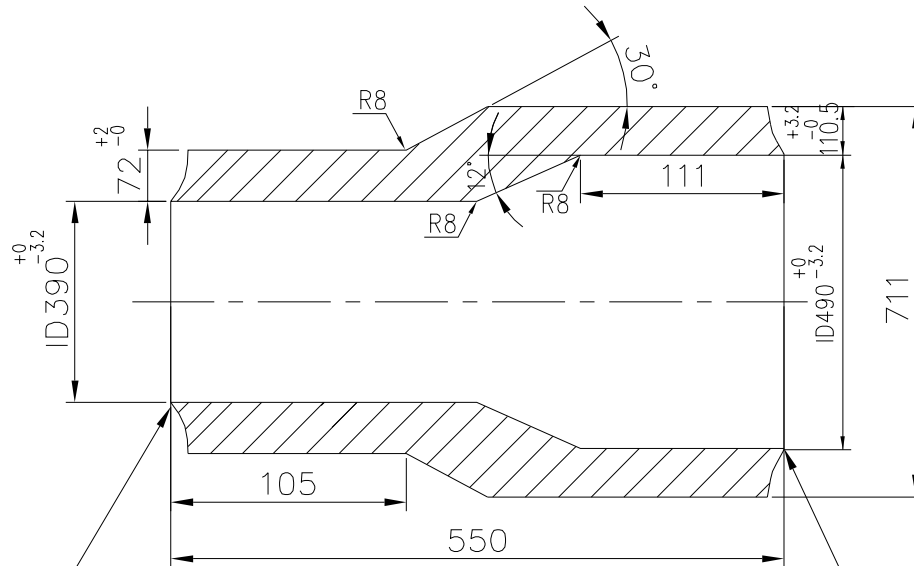


|           |      |              |
|-----------|------|--------------|
| REV<br>01 | DATE | ALTERED :    |
|           |      | CHD & APPD : |



#### NOTES:

- 01 DESIGN PRESSURE : 390 kg/sq.cm(g)
- 02 DESIGN TEMPERATURE : 290 °C
- 03 HARD PUNCH "SA105" AT PLACE MARKED WITH \*
- 04 FOLLOW APPLICABLE TDC



EP AS PER DRG No.  
3-80-300-19825  
FIGURE-Pm, d1=490

|                   |                                                   |     |                           |       |      |                 |     |
|-------------------|---------------------------------------------------|-----|---------------------------|-------|------|-----------------|-----|
| VARIANT<br>NUMBER | MATCHING PIECE<br>OD711X110.5 / ID390X72<br>L=550 | STD | 92 117 339 0000<br>SA 105 | A     | UNIT | 780             | 410 |
|                   |                                                   |     |                           |       |      | UNIT WEIGHT(KG) |     |
| DESCRIPTION       |                                                   |     | MATERIAL CODE             | A/C/P | UNIT | QUANTITY        |     |
|                   |                                                   |     |                           |       |      |                 |     |

|                                                                                                                                                                                                                       |                                |                                                                                                   |                    |             |                                           |           |                      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------------------------------------------------------------------------------------------------|--------------------|-------------|-------------------------------------------|-----------|----------------------|
| <div><div><div>बी एच ई एल</div><div><div><div></div><div></div><div></div><div></div><div></div></div></div></div><div>BHARAT HEAVY ELECTRICALS LIMITED</div><div>PIPING CENTRE</div><div>CHENNAI 600 017</div></div> |                                |                                                                                                   |                    | DRN         | NAME<br>P.C.H                             | SIGNATURE | DATE<br>15.05.19     |
|                                                                                                                                                                                                                       |                                |                                                                                                   |                    | CHD         | P SURESH                                  |           | 15.05.19             |
|                                                                                                                                                                                                                       |                                |                                                                                                   |                    | APPD        | SARAVANAN C                               |           | 15.05.19             |
| DEPT<br>BM                                                                                                                                                                                                            | ALL<br>DIMENSIONS<br>ARE IN MM | PROJECTION<br> | SCALE<br><br>N.T.S | WEIGHT (Kg) | REF TO ASSY / OLD DWG                     |           |                      |
| CODE<br>121                                                                                                                                                                                                           |                                |                                                                                                   |                    |             |                                           |           |                      |
| TITLE<br><div>MATCHING PIECE</div> <div>OD711X110.5 / ID390X72-SA105</div>                                                                                                                                            |                                |                                                                                                   |                    |             | DRAWING NO :<br><div>4-80-424-83283</div> |           | REV<br><div>00</div> |